

SHIMLESS-METAL SLITTING QUESTIONNAIRE

Name: _____ Email: _____
Company: _____ Date: _____
Address: _____
City: _____ State: _____ Zip: _____
Tel: _____ Ext. _____ Fax: _____

*Critical information needed for optimizing the calculation of shimless tooling applications

Slitter Information

I Make/Model: _____
I Number of Heads:* _____
I Arbor Length:* _____
Head #1: _____ Head #2: _____ Head #3: _____ Head #4: _____
I Arbor Diameter:* _____
Head #1: _____ Head #2: _____ Head #3: _____ Head #4: _____
I Max Number of Strips:* _____
Head #1: _____ Head #2: _____ Head #3: _____ Head #4: _____
I Max Coil Width: _____
Head #1: _____ Head #2: _____ Head #3: _____ Head #4: _____
I Tooling Registration: Shoulder: _____ Center: _____

Product Information

I Material:* _____
I Thickness:* _____
Min: _____ Max: _____ Average: _____
I Tensile Strength:* _____
Min: _____ Max: _____ Average: _____
I Strip Width:* _____
Min:* _____ Max: _____ Increments: _____ Strip Width Tolerances: _____
I Clearance Increments: _____

Tooling Required

I Knives:

OD:* _____ ID:* _____ Keyway:* _____

Material: _____ Hardness RC: _____ Surface Finish (RMS): _____

Thickness	Qty	Thickness	Qty	Thickness	Qty	Thickness	Qty
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

I Spacers:

OD:* _____ ID:* _____ Keyway:* _____

Material: _____ Hardness RC: _____ Surface Finish (RMS): _____

Thickness	Qty	Thickness	Qty	Thickness	Qty	Thickness	Qty
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

I Stripper Rings:

Bonded to steel core

Slip-on (loose)

Material:

Buna-N

Neoprene

Cast Polyurethane

Steel Stripper Rings

OD: _____ ID: _____ Thickness: _____

Software Requirement: WINDOWS 7 or higher, preferably WINDOWS 10